

PG-22/120-D18V & 230V

EDILGRAPPA Elektro- & Akku-hydraulische Lochstanze

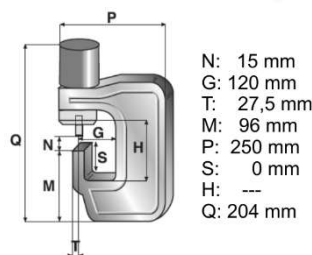
EDILGRAPPA Electric & Battery-Hydraulic Hole Puncher

Profile und dicke Materialstärken stanzen.

High-end model in our newly designed range of double acting punchers.

- ☉ Doppeltwirkende Hydraulik für schnelles Stanzen und kraftvollen Rückzug.
- ☉ Stanzt weit vom Rand entfernt.
- ☉ Stanzkraft: 147 kN
- ☉ Max. Lochgröße: Ø22mm / t4mm (Baustahl) mit Adapter Ø30mm
- ☉ Max. Materialstärke: Ø10mm / t10mm (Baustahl)
- ☉ PG-22/120-D18V DEWALT 18 Volt Lithium Akku
- ☉ PG-22/120-230V 230 Volt

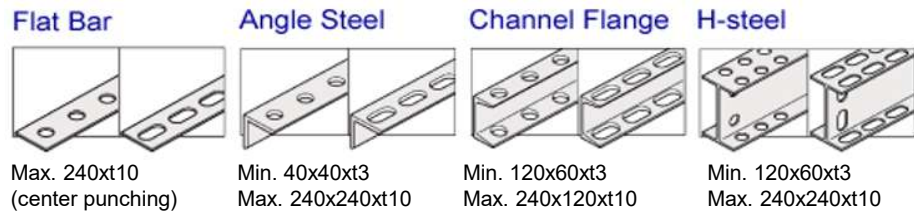
- ☉ Double-acting hydraulics for fast punching and powerful retraction.
- ☉ Punch far from the edge.
- ☉ Punching force: 147 kN
- ☉ Max. hole diameter: Ø22mm / t4mm (MILD STEEL) with adapter Ø30mm
- ☉ Max. material thickness: Ø10mm / t10mm (MILD STEEL)
- ☉ PG-22/120-D18V DEWALT 18 Volt Lithium battery
- ☉ PG-22/120-230V 230 Volt



*ohne Batterie / without battery

Typ Type	Max. Ø Max. Ø mm	Mat.-stärke Mat.-thickness mm	Ausladung Throat depth mm	Abmessung Dimension mm	Gewicht Weight kg
PG-22/120-D18V	22 (30)	15	120	567x196xH273*	14,5*
PG-22/120-230V	22 (30)	15	120	612x118xH274	14,0

PG-22/120-D18V & 230V



Rundloch-Stempel und Matrizen Round punch and die

Ø	Stempel	Matrize	Materialstärke Baustahl D18V (230V) Material thickness Mild steel	Materialstärke Profilflansch Material thickness Channel Flange	Materialstärke Edelstahl Material thickness Stainless steel
Ø	Punch	Die	R=360 N/mm ²	R=420 N/mm ²	R=510 N/mm ²
6	110.00455-6	110.00496-6	T6	T6	T6
7	110.00455-7	110.00496-7	T7	T7	T7
8	110.00455-8	110.00496-8	T8	T8	T8
9	110.00455-9	110.00496-9	T9	T9	T8
10	110.00455-10	110.00496-10	T10	T9	T7
11	110.00455-11	110.00496-11	T9	T8	T6
12	110.00455-12	110.00496-12	T8	T7	T6
13	110.00455-13	110.00496-13	T8	T6	T5
14	110.00455-14	110.00496-14	T7	T6	T5
15	110.00455-15	110.00496-15	T7	T6	T4
16	110.00455-16	110.00496-16	T6	T5	T4
17	110.00455-17	110.00496-17	T6	T5	T4
18	110.00455-18	110.00496-18	T5	T5	T4
19	110.00455-19	110.00496-19	T5	T4	T3
20	110.00455-20	110.00496-20	T5	T4	T3
21	110.00455-21	110.00496-21	T5	T4	T3
22	110.00455-22	110.00496-22	T4	T4	T3
23	110.05867-23	110.00496-23*	T4	T3	T3
24	110.05867-24	110.00496-24*	T4	T3	T3
25	110.05867-25	110.00496-25*	T4	T3	T2
26	110.05867-26	110.00496-26*	T4	T3	T2
27	110.05867-27	110.00496-27*	T3	T3	T2
28	110.05867-28	110.00496-28*	T3	T3	T2
29	110.05867-29	110.00496-29*	T3	T3	T2
30	110.05867-30	110.00496-30*	T3	T3	T2

*mit Adapter / with adapter

Ovalloch-Stempel und Matrizen Oblong punch and die

Ø	Stempel	Matrize	Materialstärke Baustahl Material thickness Mild steel	Materialstärke Profilflansch Material thickness Channel Flange	Materialstärke Edelstahl Material thickness Stainless steel
Ø	Punch	Die			
9x20	111.00176-9x20	110.01132-9x20	T6	T5	T4
11x20	111.00176-11x20	110.01132-11x20	T6	T5	T4
13x20	111.00176-13x20	110.01132-13x20	T5	T5	T4
15x20	111.00176-15x20	110.01132-15x20	T5	T4	T3
17x22	111.00176-17x22	110.01132-17x22	T5	T4	T3